**Project name:** Wembley National Stadium

**Location:** London, England

In 2005 Cleveland Bridge were involved in the design, manufacture, fabrication, supply, delivery and erection of the arch package for this 90,000 spectator stadium, as well as the manufacture and erection of both the bowl and roof structural steel. Necessary temporary works were also included in the contract, including maintenance as well as the dismantling and removal of these works from site after use. The total tonnage of steelwork for this project was 3,000te.